

Date: Wednesday, 12/14/2005 4:02:59 PM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DART 4-MAN AFT FACING SHOULDER HARNESS
Job Number	: 25236		
Estimate Number	: 10410		
P.O. Number	: <i>N/A</i>	Part Number	: D412702025
This Issue	: 12/14/2005 S.O. No. : <i>N/A</i>	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : MACHINED PARTS	Drawing Revision	: N/A
Previous Run	: 25083	Material	: <i>N/A</i>
Written By	: <i>See comment below</i>	Due Date	: 1/20/2006 Qty: 3 Um: Each
Checked & Approved By	: <i>See comment below</i>		
Comment	: Est Rev:A 05.09.01 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-025 CHG001

DH - 06-01-12

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D31981	Fitting
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

4 D3198-1

Fitting

Batch

*B24632 x1 B20674 x1**B25102 x2**Adj 678 ~*

4.0	D3446043	Harness Assembly
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

4 D3446-043

Harness Assembly

Batch

B24762



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Part Number: D412702025

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	AN45A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-5A Bolt m18499

6.0	AN420A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN4-20A Bolt m16995

Adj
16895
s/b 16995
681
1064

7.0	AN960JD416	Washer
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Comment: Qty.: 20.0000 Each(s)/Unit Total: 60.0000 Each(s) 682 683

Pick: Packing Kit

Qty Part Number Description Batch

20 AN960JD416 Washer m18136^{x34} m6085^{x26}

8.0	MS21042L4	Nut
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 36.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) m17997 5.12.21 JZ

9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

C206/01/12

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-025

Location: _____

REV A 12/06/11/12 (1)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP 06/07/12

Job Completion



h 06-01-12